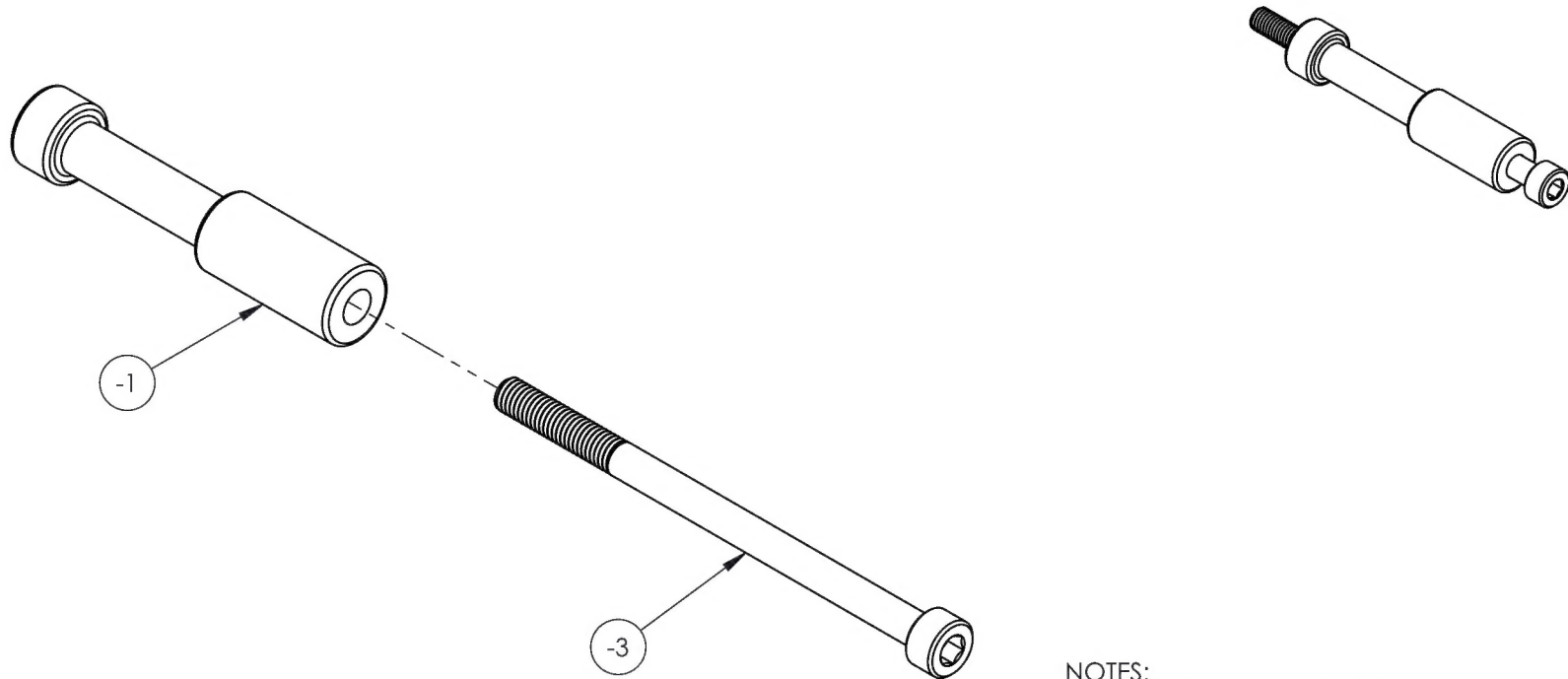


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION	8/12/2016	SM	JAG
2	17-0020	-1 & -3 CH'D QTY WAS 2 IS ONE. -1 DELETED NOTES 1 & 2. CH'D PART MARK NOTE WAS INK STAMP T/N IS LASER ENGRAVE T/N, S/N, "MADE IN USA".	1/19/2017	RJC	JAG



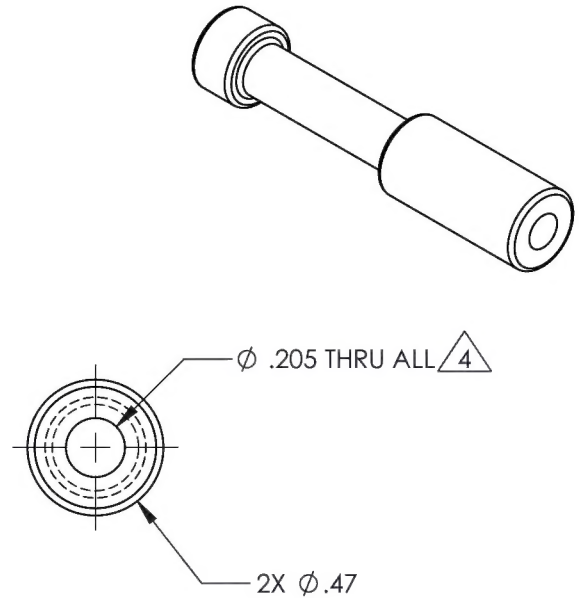
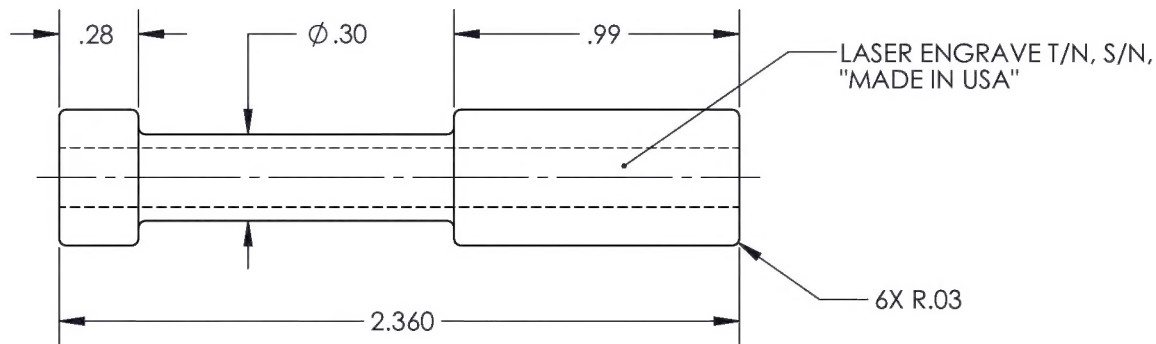
- NOTES:
 1. REF AIRBUS T/N: M632V3021221.
 2. USED IN KIT RBEM632V3021102.

DART AEROSPACE	
TITLE GUIDE	
DWG NO. RBEM632V3021221	REV 2
MAT'L 1018/1020 CR	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
FEAT 1018/1020 CR	.XXX ± .005 FRACTIONS ± 1/8
TREAT 1018/1020 CR	.XX ± .01 ANGLES ± .5°
FINISH 1018/1020 CR	.X ± .1 SURFACES = 125✓
SPEC 1018/1020 CR	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY: MACCOVJAK	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED: CLOUGH	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR: ANDERSON	USED ON MODEL
QA APPR: LINDSAY	H175
APPROVED: GILBERT	
SCALE 1:1	DATE 3/3/2016
SHEET 1 OF 2	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	GUIDE	1018/1020 CR		2
		B/O	-3	1	SOCKET CAP SCREW	SS	M5 X 0.8 X 80 MM (MCMASTER-CARR # 91292A199)	1

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	17-0020	-1 DELETED NOTES 1 & 2. CH'D PART MARK NOTE WAS INK STAMP T/N IS LASER ENGRAVE T/N, S/N, "MADE IN USA".	1/19/2017	RJC	JAG



NOTES:

3. MULTIPLE FINISH:
 1. ZINC PLATE SPEC. ASTM B633 TYPE I.
 2. POWDER COAT YELLOW SPEC. FED # 13538.
4. NO POWDER COAT ON SURFACE.

(-1)
GUIDE

DART AEROSPACE	
TITLE GUIDE	
DWG NO. RBEM632V3021221-1	REV 2
MAT'L 1018/1020 CR	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH SEE NOTES	.XX ± .01 ANGLES ± 5°
SPEC	.X ± .1 SURFACES = 125 ✓
DRAWN BY: MACKOVJAK	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	H175
SCALE 3:2	DATE 3/3/2016
SHEET 2 OF 2	